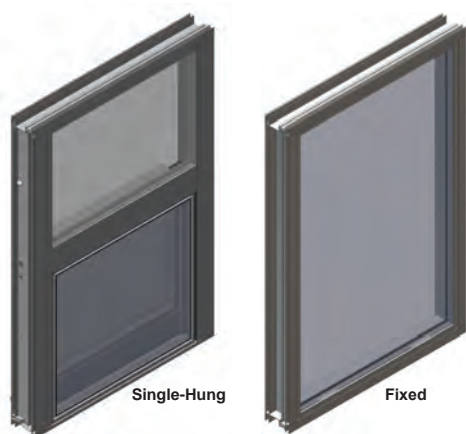


M-950 Series Windows

Commercial Aluminum Single-Hung, Slider & Fixed

3¼" Frame Depth



Quality Windows & Doors for All Seasons

AW50 Single-Hung (side-load), AW80 Fixed AW40 and CW50 Horizontal Slider

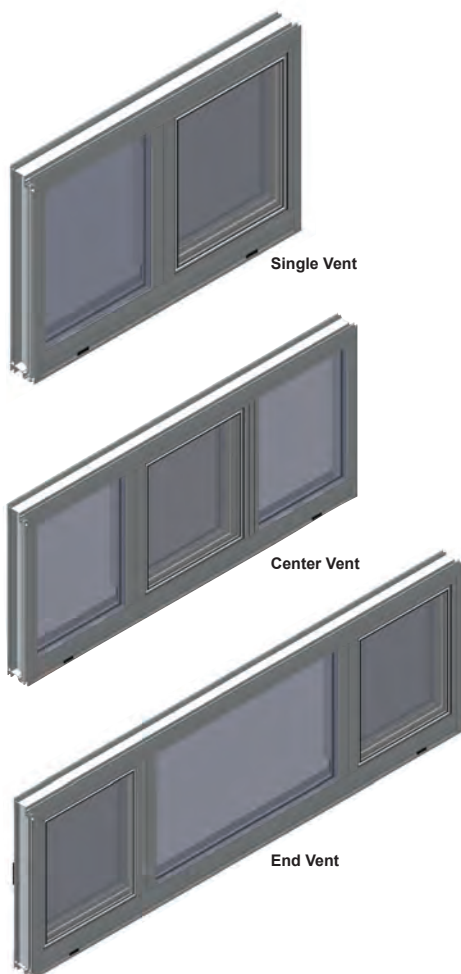
Structural Thermal Break: Wider pour and debridge polyurethane thermal break for better performance, utilizing Azo-Brader™ Technology with a 10-year warranty against failure of the polymer

1" Sealed Insulated Glass: 10-year limited warranty. Numerous glass options available including Low-E, tinted, obscure, tempered, laminated, argon-filled and spandrel

- Interior glazed design for ease of glass replacement
- 1-year limited warranty on window materials and workmanship
- Numerous available installation systems, mulling and stacking options
- Screen frame of extruded aluminum with fiberglass cloth standard - aluminum cloth optional
- Standard finishes include white or bronze (AAMA 2603); white or bronze 2-coat Kynar® (AAMA 2605); and clear or bronze anodized (AAMA 611)

Non-standard colors with minimum order

(Kynar® is a registered trademark of Arkema Inc.)
(Azo-Brader™ is a trademark of Azon USA Inc.)



Made in the U.S.A.



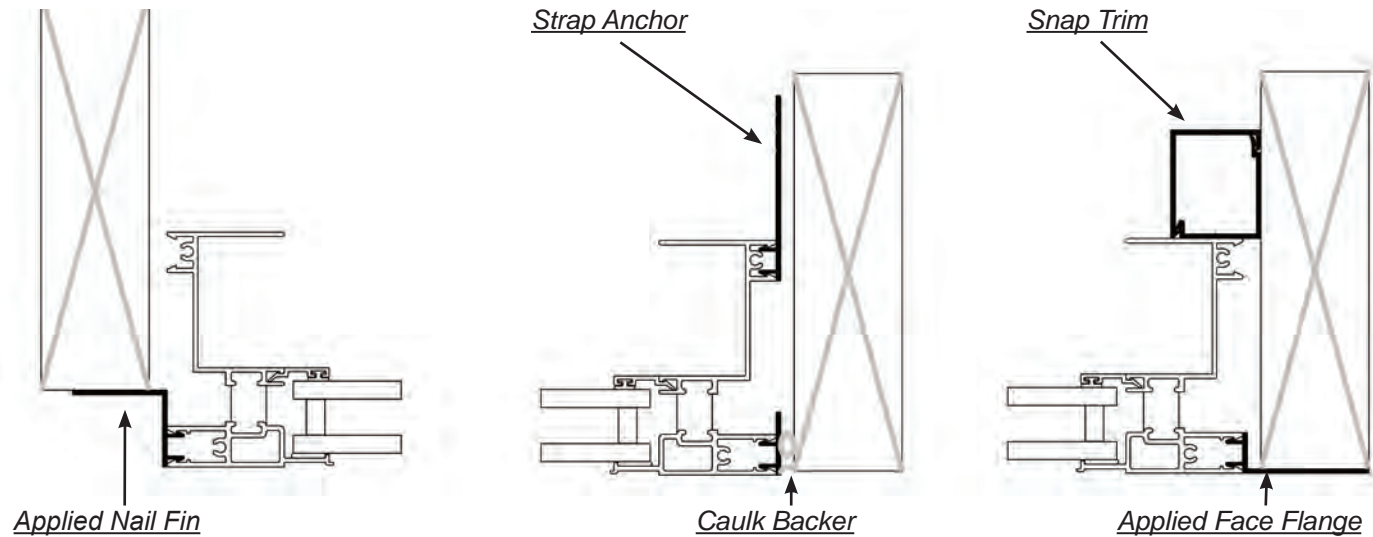
IGU & Structural
Certifications



Proud Member

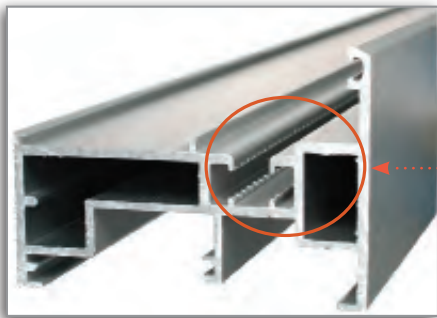
Installation Systems, Mulling & Stacking Options

Numerous installation systems are available: receptor, strap anchor, applied nailfin, applied face flange, snap-trim, caulk backer and panning systems.



Also offered are a variety of mulling and stacking options: 3-piece mullion, zero clearance mullion and integral stack mullion. Continuous head & sill mulled single hungs are available in limited widths.

Azo-Brader™ Thermal Break Technology



Azo-Brader™ Technology: Abrasion "hooks" displace metal along the lugs to improve adhesion in the thermal barrier pocket.

Azo-Brader™ is a trademark of Azon USA, Inc.



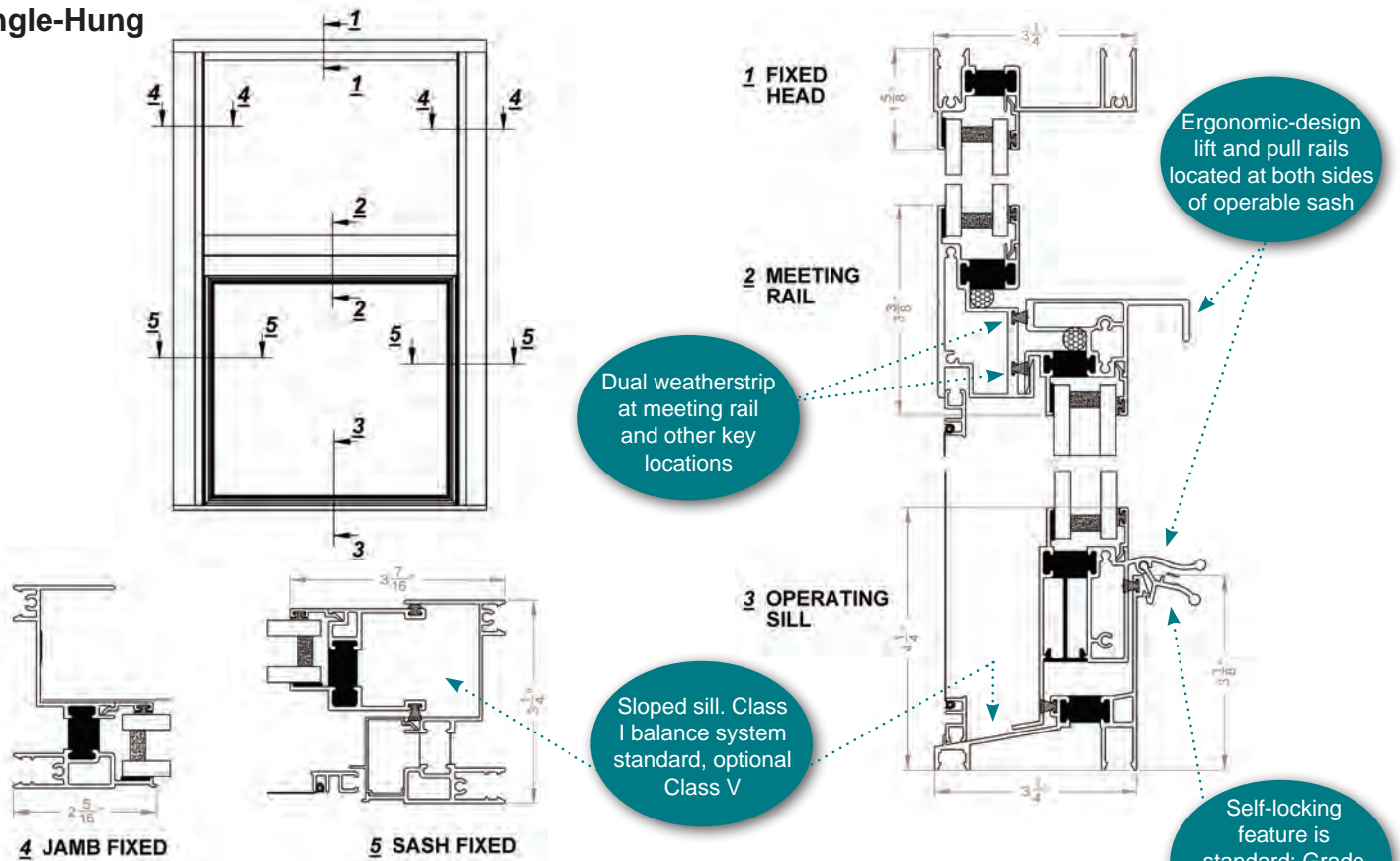
University of Mississippi Minor Hall, Ridge South, and Ridge West - Oxford, MS
M-950 Fixed & Single-Hung Windows



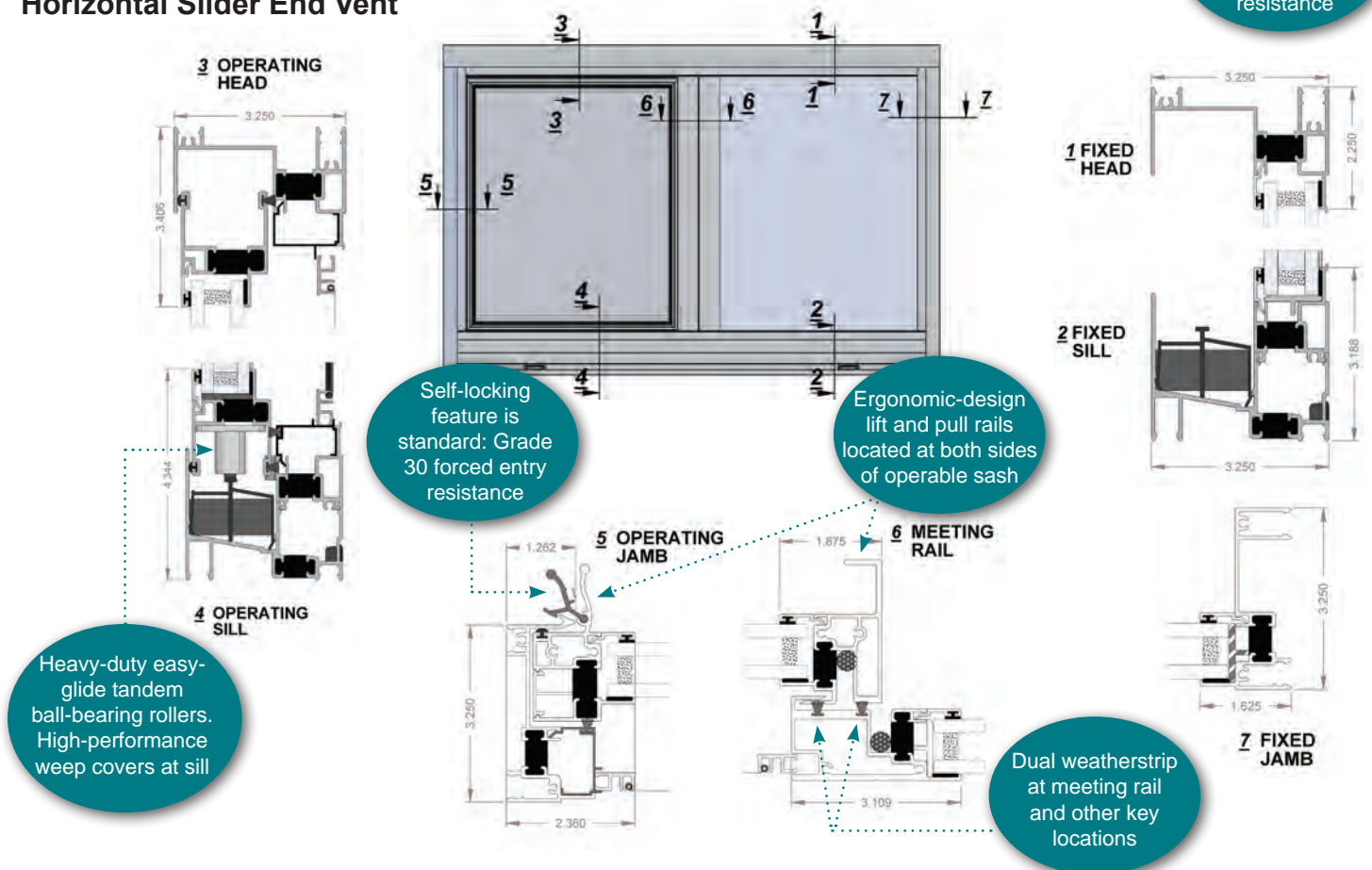
Landmark Apartments - Ann Arbor, MI
M-950 Fixed & Single-Hung Windows

Elevations, Details and Additional Features

Single-Hung



Horizontal Slider End Vent



Product Performance Details (AAMA/WDMA/CSA 101/I.S.2/A440- *)

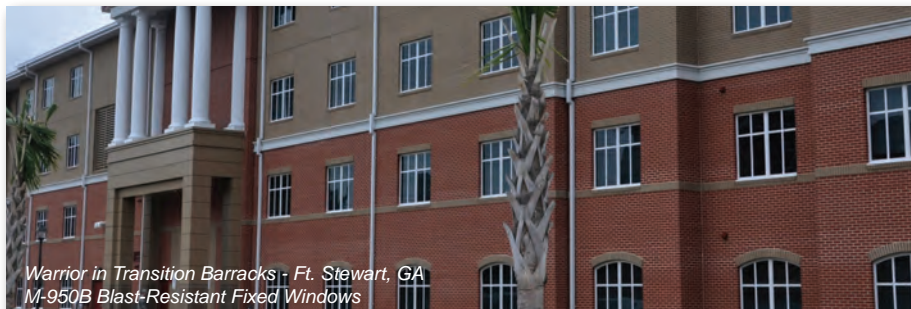
Type	Product Designation♣♥	Structural/Water/Air Test Size (W x H)	Air Infiltration (cfm/sq ft)	Water Resistance (psf)	Deflection (psf)	Structural (psf)
Single-Hung • Blast Also Available! • Hurricane-Impact Also Available!	AW40	60"W x 99"H	0.10 @ 6.2 psf	8.15	40	60
	AW40	54"W x 86"H		8.15	40	60
	optional: AW50	60"W x 99"H		10.03	50	75
	optional: AW80	54"W x 86"H		12.11	80	120
Fixed • Blast Also Available! • Hurricane-Impact Also Available!	LC25	60"W x 99"H	<.01 @ 1.57 psf	3.76	25	37.5
	optional: AW40	60"W x 99"H	<.01 @ 6.2 psf	8.15	40	60
	optional: AW80			12.11	80	120
	optional: AW90	60"W x 99"H	<.01 @ 1.57 psf	12.11	90	135
Horizontal Slider: Single Vent (XO) Blast Also Available!	AW40	99"W x 79"H	0.10 @ 6.27 psf	8.15	40	60
	optional: CW55		0.08 @ 6.27 psf	8.36	55	82.5
Horizontal Slider: Center Vent (ZXO)	CW50	120"W x 62"H	0.10 @ 1.6 psf	7.52	50	75
Horizontal Slider: End Vent (XOX)	CW50	120"W x 62"H	0.06 @ 1.6 psf	7.52	50	75

♣ The '05 fenestration standard utilized five performance classes: R, LC, C, HC and AW. NAFS-08 and -11 utilize four such classes: R, LC, CW and AW.

♥ Many window ratings can be increased by downsizing the window and determining maximum performance through testing. Contact your local Wojan sales representative or our office for details.

Impact-Resistant and Blast-Resistant M-950 models also available

- AW-rated Single-Hung and Fixed types for both impact and blast variations
- Impact models feature a 3¼" frame depth and have passed Large Missile impact testing
- Blast models feature a 4¾" frame depth with factory applied clip, and are designed to meet DoD UFC at conventional construction standoff distances
- Can be installed at the jambs only or the head and sill only
- Thermally broken for better performance, utilizing Azo-Brader™ technology



M-950B Single-Hung

Contact your local Wojan Sales Representative or our office for more details

HQ/Sales/Manufacturing
217 Stover Road
Charlevoix, MI 49720
(800) 632-9827 | fax (231) 547-4237

December 2014

WOJAN
WINDOW & DOOR
CORPORATION
www.wojan.com

Manufacturing
340 Jay Street
Coldwater, MI 49038
(866) 378-2202 | fax (517) 279-9832

© 2014 Wojan Window & Door Corp.